CLASSIFICATION 25X1 SECRET Approved For Release 2003/08/05G NA RP82400457R005 P0032000109 INFORMATION REPORT 25X1 CD NO. CONFIDENTIAL COUNTRY Czechoslovakia DATE DISTR 18 AUG 50 SUBJECT Production of Light Arms at Vithovice NO. OF PAGES Ironworks; Lachines Needed for Ball-Bearing Production 25X1 PLACE NO. OF ENCLS. ACQUIRED DATE OF SUPPLEMENT TO INFO. 25X1 REPORT NO.

THIS IS UNEVALUATED INFORMATION

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- In the Vitkovice Ironworks, which have thus far produced precision machinery and instruments, production is at present being reorganized to include light arms.
- The Czech government is attempting to procure, at any cost, reciprocating grinders of the Van Norman, Springfield type, which are used in the manufacture of ball bearings. All Commercial Attaches in the West have been ordered to try to locate such machines and to purchase them through cover agents. The following is a list of the numbers of these machines required for ball-bearing production by the Precision Engineering Plant of Antonin Zapotocky at Lisen, near Armo:

Type of Bell Bearing		Machines for <u>in Montyis</u>	No. of Machines for Plant in Slovakia		
	3250	1951-53	1950	<u>1951-53</u>	
452/1 462/2 657/1 667/2	4	2	6	20	
462/2	2	2	6	20	
657/1	8	4.	8	ãŏ	
667/2	5	Å,	5	8	
615 axial	24	Re-T	ž	***	
413 axial	***	349	ã	1.	
elliptical bearings	8	F4	Kan	5G	
round bearings	6	462	PN	1 /2	
others	2	aty	25	**************************************	

- 3. The following mechines are also required by the firm for ball-bearing production:
 - a. A machines for automatic grinding of spindles with diameters up to 80 mm.
 - b. 10 Cleveland Anne Gridley rachines.

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